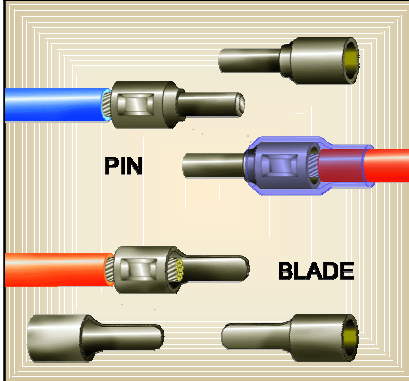


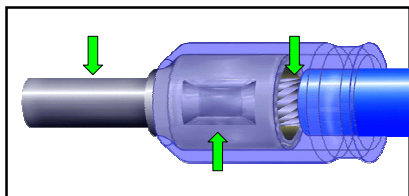
**CRIMPED TERMINATIONS
BLADE / PIN TERMINALS**



BLADE / PIN TERMINALS

Blade / Pin terminals are used to dress and terminate a conductor for insertion into a wire termination block (strip), providing a finished / non-fraying end to the conductor.

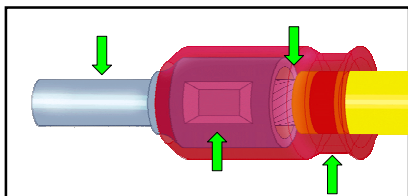
See Section 2.01 "Crimped Terminations – General Requirements" for common accept / reject criteria.



**PREFERRED
SINGLE CRIMP INSULATED**

The contact has been deformed only by tool indenters. Indents are symmetrical and centered on the crimp barrel. No exposed base metal or other damage. Proper insulation spacing (C).

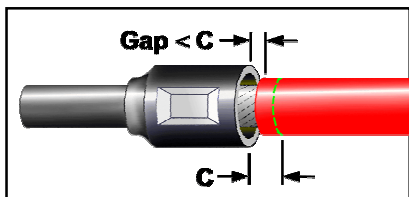
[NASA-STD-8739.4 \[19.6.1.c \]](#)



**PREFERRED
DUAL CRIMP INSULATED**

The contact has been deformed only by tool indenters. Indents are symmetrical and properly located. Insulation crimp is properly set to provide appropriate strain relief. No exposed base metal. Proper insulation spacing (C).

[NASA-STD-8739.4 \[19.6.1.c \]](#)



**PREFERRED
UNINSULATED**

The contact has been deformed only by tool indenters. Indents are symmetrical and centered on the crimp barrel. No exposed base metal or other damage. Proper insulation spacing (C).

[NASA-STD-8739.4 \[19.6.1.c \]](#)

NASA WORKMANSHIP STANDARDS



NATIONAL AERONAUTICS AND
SPACE ADMINISTRATION

JOHNSON SPACE CENTER
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Revision:


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Book:
2

Section:
2.04

Page:
1

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	Book: 2	Section: 2.04	Page: 2