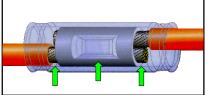
CRIMPED TERMINATIONS PARALLEL SPLICES Parallel splint terminate mu different gaug See Section General Requester criteria.

PARALLEL SPLICES

Parallel splices are used to dress and terminate multiple conductors, of the same or different gauges, in a parallel configuration.

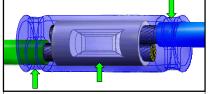
See Section 2.01 "Crimped Terminations – General Requirements" for common accept / reject criteria.



PREFERRED SINGLE CRIMP INSULATED

The contact has been deformed only by tool indenters. Indents are symmetrical and centered on the crimp barrel. No exposed base metal or other damage. Wire strand ends are visible. Proper insulation spacing (C).

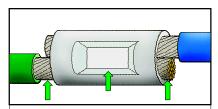
NASA-STD-8739.4 [19.6.1.c]



PREFERRED DUAL CRIMP INSULATED

The contact has been deformed only by tool indenters. Indents are symmetrical and properly located. Insulation crimps are properly set to provide appropriate strain relief. No exposed base metal. Proper insulation spacing (C).

NASA-STD-8739.4 [19.6.1.c]



PREFERRED UNINSULATED

The contact has been deformed only by tool indenters. Indents are symmetrical and centered on the crimp barrel. No exposed base metal or other damage. Wire strand ends are visible. Proper insulation spacing (C).

NASA-STD-8739.4 [19.6.1.c]

NASA WORKMANSHIP STANDARDS



NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

JOHNSON SPACE CENTER HOUSTON, TEXAS USA 77058

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CRIMPED TERMINATIONS PARALLEL SPLICES (cont.)

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